SAFETY DATA SHEET

SECTION 1 – PRODUCT AND COMPANY IDENTIFICATION

Manufacturer’s name and address: ARDEX Engineered Cements
400 Ardex Park Dr.
Aliquippa, PA  15001   USA

Supplier’s name and address: Refer to Manufacturer

Information Telephone No.: (888) 512-7339 or (724) 203-5000
Website Address: http://www.ardexamericas.com
24 Hr Emergency Telephone #: CHEM-TEL: 1-800-255-3924 OR 1-813-248-0585 (call collect)

Product Identifier: ARDEX Ardifix™ Part B

Product ID No.: 1291802
Trade Name/Synonyms: Ardifix Part B
Material Use: Low viscosity rigid polyurethane crack and joint repair.
Uses Advised Against: No information available

SECTION 2 – HAZARDS IDENTIFICATION

GHS Classification per 29 CFR 1910.1200 (OSHA HCS 2012) and HPR (WHMIS 2015)
Aquatic hazard (Long-term); Category 2

GHS Pictograms
None.

Signal Word
None.

Hazard Statements
Harmful to aquatic life with long lasting effects.

Precautionary Statements
Avoid release to the environment. Dispose of contents / container in accordance with federal, state, and local laws. Do not allow product to enter drains.

Hazards Not Otherwise Classified
None

% With Unknown Acute Toxicity
Up to 10% by weight of this product is comprised of ingredients with unknown acute toxicity.

Special Instructions
This product is sold as a dual cartridge with both Ardifix Part A (Isocyanate) and Ardifix Part B (Polyol). In case of a spill or fire, consult both Safety Data Sheets for information about both products.

SECTION 3 – COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS #</th>
<th>% (by weight)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,2,4-trimethyl-1,3-pentanediol diisobutyrate</td>
<td>6846-50-0</td>
<td>20 - 50</td>
</tr>
<tr>
<td>Polyethylene-polypropylene glycol</td>
<td>9003-11-6</td>
<td>5 - 10</td>
</tr>
<tr>
<td>Diethylene glycol</td>
<td>111-46-6</td>
<td>5 - 10</td>
</tr>
</tbody>
</table>

The exact percentages of the ingredients have been withheld by the manufacturer as trade secrets.
SECTION 4 – FIRST AID MEASURES

General: Call a Poison Center or doctor if you feel unwell.
Inhalation: If inhaled, move victim to fresh air and keep at rest in a position comfortable for breathing. If breathing difficulties persist, seek immediate medical attention/advice.
Skin contact: Remove/Take off immediately all contaminated clothing. Flush affected skin with gently flowing lukewarm water for at least 20 minutes. If rash or irritation persists, seek medical attention/advice.
Eye contact: Immediately flush eyes thoroughly with running water for at least 20 to 30 minutes. Seek immediate medical attention/advice.
Ingestion: Never give anything by mouth to an unconscious person. Rinse mouth with water. Do NOT induce vomiting. Seek immediate medical attention/advice.
Notes for Physician: Treat symptomatically.

Signs and symptoms of short-term (acute) exposure

Inhalation: No known significant effects or critical hazards.
Skin: No known significant effects or critical hazards.
Eyes: No known significant effects or critical hazards.
Ingestion: No known significant effects or critical hazards.

Effects of long-term (chronic) exposure: No known significant effects or critical hazards.

Indication of need for immediate medical attention or special treatment:
Difficulty breathing persists after removing the person to fresh air.
Any exposure to the eye which causes irritation.
Ingestion.

SECTION 5 – FIRE FIGHTING MEASURES

Suitable extinguishing media: Carbon dioxide, dry chemical powder, appropriate foam or water fog.
Unsuitable extinguishing media: Water jet may spread the fire.
Hazardous combustion products: Carbon monoxide, carbon dioxide, and other toxic vapors and gases which are common to thermal degradation of organic compounds.
Special fire-fighting procedures/equipment:
Firefighters should wear proper protective equipment and self-contained breathing apparatus with full face piece operated in positive pressure mode. Move containers from fire area if safe to do so. Water spray may be useful in cooling equipment exposed to heat and flame. After fires have been extinguished, carefully clean all equipment and surfaces exposed to fumes.
Environmental precautions: Do not allow material to enter drains or contaminate ground water system.
Fire hazards/conditions of flammability: Not flammable under normal conditions of use. Closed containers may rupture if exposed to excess heat or flame due to a build-up of internal pressure.


SECTION 6 – ACCIDENTAL RELEASE MEASURES

Personal precautions: Restrict access to area until completion of clean-up. All persons dealing with clean-up should wear the appropriate chemically protective equipment.
Protective equipment: Refer to Section 8 on this Safety Data Sheet, EXPOSURE CONTROLS / PERSONAL PROTECTION, for additional information on acceptable personal protective equipment.
Emergency Procedures: If a spill/release in excess of the EPA reportable quantity is made into the environment, immediately notify the national response center in the United States (phone: 1-800-424-8002). Outside of the U.S. call the emergency number listed in Section 1.

US CERCLA Reportable quantity (RQ): None reported.

Methods and materials for containment and cleaning up:
Ventilate area of release. Stop spill or leak at source if safely possible. Contain product with inert absorbent material, preventing it from entering sewer lines or waterways. Gather up spilled material and place in suitable container for later disposal (see Section 13). Residual of product, while still wet, can be cleaned up with warm soapy water. Notify the appropriate authorities as required.

Prohibited materials: Avoid strong oxidizing agents.

Environmental precautions: Do not allow product to enter drains or waterways. Do not allow material to contaminate ground water system.

Reference to other sections: See Section 13 for disposal information.

SECTION 7 – HANDLING AND STORAGE

Safe handling procedures: Observe good hygiene standards. Use only with adequate ventilation. Do not eat, drink or smoke in the work area. Wash thoroughly after handling. Do not get in eyes, on skin, or on clothing. Avoid repeated or prolonged skin contact. Avoid breathing dusts or vapors of this product. Wear protective clothing to prevent skin contact. Promptly remove any clothing that becomes contaminated. Clean contaminated clothing before reuse. Keep container tightly closed.

Storage requirements: Store in a cool, dry, well-ventilated area. Keep away from heat and open flame. Avoid storing in direct sunlight. Store in original container. Keep tightly closed when not in use. Do not reuse empty container without commercial cleaning or reconditioning.

Incompatible materials: See Section 10.

Special packaging materials: Always keep in containers made of the same materials as the supply container.

SECTION 8 – EXPOSURE CONTROLS AND PERSONAL PROTECTION

Permissible Exposure Limits: No exposure limits have been established for the product itself. Below are exposure limits for the components in the product.

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS #</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>STEL</td>
</tr>
<tr>
<td>2,2,4-trimethyl-1,3-pentanediol diisobutyrate</td>
<td>6846-50-0</td>
<td>N/Av</td>
<td>N/Av</td>
</tr>
<tr>
<td>Polyethylene-polypropylene glycol</td>
<td>9003-11-6</td>
<td>N/Av</td>
<td>N/Av</td>
</tr>
<tr>
<td>Diethylene glycol</td>
<td>111-46-6</td>
<td>N/Av</td>
<td>N/Av</td>
</tr>
</tbody>
</table>

Engineering Controls: Use general or local exhaust ventilation to maintain air concentrations below recommended exposure limits. Ventilation should effectively remove and prevent buildup of any vapor or mist generated from the handling of this product.

Personal Protection Equipment

Eye / face protection: Safety glasses must be worn when using this product. Additionally, goggles or a face shield is recommended if splashing is possible.

Skin protection: Wear chemical resistant protective clothing and impervious gloves. Glove materials such as nitrile rubber or Viton (fluorocarbon rubber) are recommended. Consult with the glove manufacturer regarding breakthrough time for the components listed in Section 3.

Body protection: Where extensive exposure to product is possible, use resistant coveralls, apron and boots to prevent contact.

Respiratory protection: If work process generates excessive quantities of vapor or dust, or exposures in excess of any PEL, wear an appropriate organic vapor respirator.

Site safety equipment: An eyewash station and safety shower should be made available in the immediate working area.
General hygiene considerations: Avoid contact with eyes, skin and clothing. Avoid breathing vapors/dust. Do not eat, drink or smoke when using this product. Clean all equipment and clothing at end of each work shift.

SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Physical state</th>
<th>Liquid</th>
<th>Appearance</th>
<th>Black</th>
</tr>
</thead>
<tbody>
<tr>
<td>Odor</td>
<td>Slight odor</td>
<td>Odor threshold</td>
<td>N/Av</td>
</tr>
<tr>
<td>pH</td>
<td>N/Av</td>
<td>Specific gravity</td>
<td>0.98</td>
</tr>
<tr>
<td>Boiling point</td>
<td>N/Av</td>
<td>Coefficient of water/oil distribution</td>
<td>N/Av</td>
</tr>
<tr>
<td>Melting/Freezing point</td>
<td>N/Av</td>
<td>Solubility in water</td>
<td>Slightly soluble</td>
</tr>
<tr>
<td>Vapor pressure (mm Hg @ 20°C / 68°F)</td>
<td>0.1</td>
<td>Evaporation rate (n-Butyl acetate = 1)</td>
<td>N/Av</td>
</tr>
<tr>
<td>Vapor density (Air = 1)</td>
<td>N/Av</td>
<td>Volatiles (% by weight)</td>
<td>&lt; 2%</td>
</tr>
<tr>
<td>Volatile Organic Compounds (VOCs)</td>
<td>19 g/L Part A + Part B, per ASTM D2369</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Particle size</td>
<td>N/Av</td>
<td>Flammability classification</td>
<td>Not flammable</td>
</tr>
<tr>
<td>Flash point</td>
<td>265°F (129°C)</td>
<td>Lower flammable limit (% by vol)</td>
<td>Not available</td>
</tr>
<tr>
<td>Flash point method</td>
<td>Setaflash closed</td>
<td>Upper flammable limit (% by vol)</td>
<td>Not available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>N/Av</td>
<td>Decomposition temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>N/Av</td>
<td>Oxidizing properties</td>
<td>Not available</td>
</tr>
</tbody>
</table>

Explosion data: Sensitivity to mechanical impact / static discharge: Not expected to be sensitive to mechanical impact or static discharge.

SECTION 10 – REACTIVITY AND STABILITY INFORMATION

Reactivity: Does not react with itself. Reactive with isocyanates.

Stability: Stable under the recommended storage and handling conditions prescribed.

Hazardous polymerization: When handled according to the directions in the Technical Data Sheet, this product chemically reacts with Ardifix Part A to form a polymer, generating low levels of heat. Only use this product according to the directions on the Technical Data Sheet.

Conditions to avoid: Exposure to excessive heat and storage above 35°C (95°F) will shorten shelf life.

Materials to avoid and incompatibility: Strong acids or bases, peroxides, and other oxidizing agents.

Hazardous decomposition products: None known, refer to hazardous combustion products in Section 5.

SECTION 11 – TOXICOLOGICAL INFORMATION

Routes of exposure: Inhalation: YES Skin Absorption: NO Skin and Eyes: Yes Ingestion: YES

Symptoms of exposure: See Section 4.

Calculated Acute Toxicity Estimates for the Product

<table>
<thead>
<tr>
<th>Inhalation</th>
<th>Oral rat</th>
<th>Dermal, rabbit</th>
</tr>
</thead>
<tbody>
<tr>
<td>N/Av</td>
<td>&gt; 2000 mg/kg</td>
<td>&gt; 2000</td>
</tr>
<tr>
<td>N/Av</td>
<td>9,380</td>
<td>20,000</td>
</tr>
</tbody>
</table>

Toxicological data: See below for individual ingredient acute toxicity data.

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS No.</th>
<th>LC50 (rat, 4 hr) Inhalation, mg/L</th>
<th>LD50, mg/kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,2.4-trimethyl-1,3-pentanediol disobutrate</td>
<td>6846-50-0</td>
<td>N/Av</td>
<td>12,565</td>
</tr>
<tr>
<td>Polyethylene-polypropylene glycol</td>
<td>9003-11-6</td>
<td>320</td>
<td>11,890</td>
</tr>
<tr>
<td>Diethylene glycol</td>
<td>111-46-6</td>
<td>N/Av</td>
<td>11,890</td>
</tr>
</tbody>
</table>

Skin corrosion or irritation: May cause mild irritation to skin.

Serious eye damage / eye irritation: Causes mild irritation to eyes.
Respiratory or skin sensitization: None known.
Germ cell mutagenicity: None known.
Carcinogenic status: Does not contain any components in greater than 0.1% that are listed by IARC, NTP, OSHA, ACGIH, or EPA as carcinogenic.
Reproductive toxicity: None known.
Specific Target Organ Toxicity, Single Exposure: May cause respiratory irritation if sprayed or heated.
Specific Target Organ Toxicity, Repeated Exposure: None known.
Aspiration hazard: None known.
Additional information: N/A

SECTION 12 – ECOLOGICAL INFORMATION

Environmental effects: The product should not be allowed to enter drains or water courses, or be deposited where it can affect ground or surface waters.
- Ecotoxicity: No data available.
- Biodegradability: No data available.
- Bioaccumulative potential: No data available.
- Mobility in soil: No data available.
- PBT and vPvB assessment: No data available.
- Other adverse effects: No data available.

SECTION 13 – DISPOSAL CONSIDERATION

Handling for disposal: Handle waste according to recommendations in Section 7.
Methods of disposal: You must test your waste using methods described in 40 CFR Part 261 to determine if it meets applicable definitions of hazardous wastes. Dispose in accordance with all applicable federal, state, provincial and local regulations. Contact your local, state, provincial or federal environmental agency for specific rules.
Packaging: Handle contaminated packaging in the same manner as the product.
RCRA: If this product, as supplied, becomes a waste in the United States, it may meet the criteria of a hazardous waste as defined under RCRA, Title 40 CFR 261. It is the responsibility of the waste generator to determine the proper waste identification and disposal method. For disposal of unused or waste material, check with local, state and federal environmental agencies.

SECTION 14 – TRANSPORTATION INFORMATION

<table>
<thead>
<tr>
<th>Regulatory Information</th>
<th>UN Number</th>
<th>Shipping Name</th>
<th>Class</th>
<th>Packing Group</th>
<th>Label</th>
</tr>
</thead>
<tbody>
<tr>
<td>TDG</td>
<td>None</td>
<td>This product is not regulated according to Canadian TDG regulations.</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>TDG Additional Information</td>
<td>None</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>49 CFR/DOT</td>
<td>None</td>
<td>This product is not regulated according to US DOT regulations.</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>49 CFR/DOT Additional Information</td>
<td>None</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

SECTION 15 – REGULATORY INFORMATION
**Canadian Information:**
This product has been classified according to the hazard criteria of the Hazardous Products Regulations (HPR). This SDS contains all of the information required by the HPR.
Canadian Environmental Protection Act (CEPA) information: All ingredients listed appear on either the Domestic Substances List (DSL) or the Non-Domestic Substances List (NDSL).

**US Federal Information:**
TSCA: All listed ingredients appear on the Toxic Substances Control Act (TSCA) inventory.

CERCLA Reportable Quantity (RQ) (40 CFR 117.302): None reported.

SARA TITLE III: Sec. 311 and 312, SDS Requirements, 40 CFR 370 Hazard Classes:
Immediate (Acute) Health Hazard
Under SARA Sections 311 and 312, the EPA has established threshold quantities for the reporting of hazardous chemicals. The current thresholds are 500 pounds or the threshold planning quantity (TPQ), whichever is lower, for extremely hazardous substances and 10,000 pounds for all other hazardous chemicals.

SARA TITLE III: Sec. 313, Toxic Chemicals Notification, 40 CFR 372: This material is not subject to SARA notification requirements, since it does not contain any Toxic Chemical constituents above de minimus concentrations.

U.S. State Right To Know Laws
California Proposition 65: This product does not contain any chemicals known to the State of California to cause cancer and/or reproductive/developmental effects.

Other State Right to Know Laws:
2,2,4-trimethyl-1,3-pentanediol diisobutyrate [CAS# 6846-50-0] (MN).

---

**SECTION 16 – OTHER INFORMATION**

<table>
<thead>
<tr>
<th>HMIS Rating</th>
<th>Health:</th>
<th>Flammability:</th>
<th>Physical Hazard:</th>
<th>PPE:</th>
</tr>
</thead>
<tbody>
<tr>
<td>* - Chronic Hazard</td>
<td>0 - Minimal</td>
<td>1 - Slight</td>
<td>2 - Moderate</td>
<td>3 - Serious</td>
</tr>
</tbody>
</table>

**Legend**
AGIHC: American Conference of Governmental Industrial Hygienists
CAS: Chemical Abstract Services
CERCLA: Comprehensive Environmental Response, Compensation, and Liability Act of 1980
CFR: Code of Federal Regulations
DOT: Department of Transportation
DSL: Domestic Substances List
EPA: Environmental Protection Agency
GHS: Globally Harmonized System
HPR: Hazardous Products Regulations
IARC: International Agency for Research on Cancer
Inh: Inhalation
N/Av: Not Available
N/Ap: Not Applicable
NIOSH: National Institute of Occupational Safety and Health
NTP: National Toxicology Program
OSHA: Occupational Safety and Health Administration
PEL: Permissible exposure limit
RCRA: Resource Conservation and Recovery Act
SARA: Superfund Amendments and Reauthorization Act
STEL: Short Term Exposure Limit
TDG: Canadian Transportation of Dangerous Goods Act & Regulations
TLV: Threshold Limit Values
TSCA: Toxic Substance Control Act
TWA: Time Weighted Average
WHMIS: Workplace Hazardous Materials Identification System
Disclaimer of Liability

The Information presented herein is supplied as a guide to those who handle or use this product and has been prepared in good faith by technically knowledgeable personnel. It is not intended to be all-inclusive. The manner and conditions of use and handling may involve other and additional considerations. Safe work practices must be employed when working with any materials. It is important that the end user makes a determination regarding the adequacy of the safety procedures employed during the use of this product.

No warranty of any kind is given or implied. ARDEX Engineered Cements will not be liable for any damages, losses, injuries or consequential damages which may result from the use or reliance on any information contained herein.

Prepared By:
ARDEX Engineered Cements
400 Ardex Park Drive
Aliquipwa, PA, U.S.A.
15001

(724) 203-5000
Visit our Website: http://www.ardexamericas.com

Revision date: 15-Sep-2017

End of Document