ARDEX / HENRY Adhesives and Gypsum Substrates

We are writing to confirm our recommendations for installing ARDEX and HENRY adhesives over gypsum substrates.

Gypsum substrates must be primed prior to receiving ARDEX and HENRY adhesives. The use of a primer ensures that the adhesive will have sufficient open time and working time.

For priming, either HENRY 336 or ARDEX P 51 can be used in accordance with the appropriate technical data sheet. Mixing instructions are detailed in the table below.

<table>
<thead>
<tr>
<th>Primer</th>
<th>Mix</th>
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<tbody>
<tr>
<td>HENRY 336</td>
<td>Undiluted</td>
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<tr>
<td>ARDEX P 51</td>
<td>3 parts water to 1 part ARDEX P 51 by volume</td>
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Note that the adhesive dry time may be extended due to the reduced porosity of the substrate.

Should you have any questions on this information, please contact the ARDEX Technical Service Department.

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